

Work Order ID 157889

Thursday, March 02, 2017 8:40:23 AM

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Item ID: D2444 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Pip Pin Assembly
 Start Date: 3/2/2017 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 3/10/2017 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: umf Date: 17-3-2 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2444	Rev B ✓

100	Small Fab	0.00							
100	Small Fab								
	Memo	0.04							
	Assemble D2444 as per Dwg D2444 Identify as D2444								

8X 17/03/02 DAS 36 9-89

110	QC5- Inspect part completeness to step on W/O	0.00							
110	QC								
	Memo	0.04							
	Quality Control								

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120	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
120	Packaging								
	Memo	0.02							
	LOCATION : GA								

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.20							
Quality Control									

17/3/2 *[Signature]*
ME
17-3-2

Picklist Print

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Parent Item: D2444

D2444

Parent Item Name: Pip Pin Assembly

Start Date: 3/2/2017

Required Date: 3/10/2017

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP: C03.04.04Reformat; Incorporated D2690-XKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-002		Purchased	No			100	Each	8.0000	1	12			
BI RS-002									**				
Quick Release Pin (3/16" x 1.5")													
				<u>Location</u>				<u>Loc Qty</u>					
				ST557				8					
				156102				4					
				156720				4					
D2690-6		Manufactured	No			100	Each	17.0000	1	12			
D2690-6									**				
Lanyard													
				<u>Location</u>				<u>Loc Qty</u>					
				ST009				17					
				156864				17					

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